## CLAIMS

- 1. A substrate cleaning apparatus comprising:
- a processing bath to be filled with a cleaning chemical:
- an ultrasonic oscillator disposed in the processing bath and immersed in the cleaning chemical: and

aretainer for retaining a substrate to be immersed in the cleaning chemical such that ultrasonic waves originating from the ultrasonic oscillator are radiated onto a back surface of the substrate.

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- 2. The substrate cleaning apparatus according to claim 1, wherein the ultrasonic oscillator has a plurality of oscillation sources disposed in a dispersed manner.
- The substrate cleaning apparatus according to claim 1, further comprising a rotary mechanism for rotating the substrate retained by the retainer.
- 4. The substrate cleaning apparatus according to claim 1, further comprising propagation control apparatus for scattering or damping ultrasonic waves originating from the ultrasonic oscillator.
- 5. The substrate cleaning apparatus according to claim 4, wherein the propagation control apparatus is constituted by means of placing, in a propagation path of ultrasonic waves, a plate-like member having a plurality of openings selectively formed therein.
- 6. The substrate cleaning apparatus according to claim 4, wherein the propagation control means includes jet nozzles for squirting a 30 chemical in the propagation path of ultrasonic waves, thus circulating a flow of chemical.

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- A method of manufacturing a semiconductor device through use of the substrate cleaning apparatus described in claim 1.
- 8. A substrate cleaning method characterized in that a substrate 5 whose surface has been processed is immersed in a cleaning chemical filled in a processing bath, and ultrasonic waves are radiated onto a back surface of the substrate, thereby cleaning a front surface of the substrate.
  - The substrate cleaning method according to claim 8, wherein ultrasonic waves originate from a plurality of origination sources disposed in a dispersed manner.
  - 10. The substrate cleaning method according to claim 8, wherein the substrate is cleaned while being rotated.
  - 11. The substrate cleaning method according to claim 8, wherein ultrasonic waves are radiated by way of a propagation control member for scattering or damping ultrasonic waves.
  - 12. The substrate cleaning method according to claim 8, wherein cleaning is effected while the chemical through which ultrasonic waves propagate is stirred or agitated.
- 25 13. A method of manufacturing a semiconductor device through use of the substrate cleaning method defined in claim 8.